



For outstanding performance day after day

optrel e680

- Shade level 2 ranges: 4/5–9 and 4/9–13
- Control unit outside the helmet
- Comfortable headband
- Ability to adapt the detection angle (60° or 120°)
- Sensitivity control
- Opening delay
- Grinding mode (shade level 4)
- Overhead welding
- Colour true filter
- Can be retrofitted with optrel breathing protection system
- Hard hat can also be worn

Automatically better welding

swiss made 

optrel e680

The optrel e680 helmet was designed especially for welding experts with varying job requirements and a need for an extensive range of individual adjustment options. It is the only helmet to allow the wearer to select between DIN 5 to DIN 13 shade levels and can be used with a very wide range of welding methods and amperages without any restrictions.

The true colour filter gives the welder a superlative, full-detail view of the weld object and all machine displays. Red LEDs on the welding machine can be read without the user having to remove his helmet.

It's not just in the areas of comfort and safety that the optrel e680 offers an unsurpassed level of perfection but in terms of its additional functions too.



| Designation | Article no. |
|--------------------------------|-------------|
| dark blue* | 1006.110 |
| snow white* | 1006.120 |
| titan* | 1006.130 |
| cosmic green* | 1006.160 |
| shiny ruby* | 1006.170 |
| medium blue* | 1006.180 |
| black unpainted* | 1006.190 |
| Darkening filter | 5012.400 |
| *Spare helmet shell on request | |
| Version with hard hat adapter | |
| dark blue | 1006.150 |
| snow white | 1006.152 |
| titan | 1006.153 |
| cosmic green | 1006.154 |
| shiny ruby | 1006.155 |
| medium blue | 1006.156 |

Other features

| | |
|--|---|
| Size of darkening filter/field of vision | 90 x 110 x 7 mm/50 x 100 mm |
| Eye protection | Maximum UV and IR protection with every shade level setting |
| Classification according to EN379 | 1/1/1/2 |
| Classification according to EN175 | B (120m/s impact resistance) |
| Time taken to switch from light to dark | 0.180 ms at room temperature 0.120 ms at 55 °C |
| Time taken to switch from dark to light | Slow: 0.35 – 0.6 s Fast: 0.1 – 0.35 s |
| Energy supply | Solar cells and batteries, no need to switch on and off |
| Battery life | Around 2500 hours (operation) |
| Working temperature | -10 °C to +70 °C |
| Total weight | 490 g |
| Guarantee | 2 years (not including batteries) |
| Certificates | CE, ECS, ANSI, AS/NZS, GOST-R |